HOBERG & DRIESCH
SEAMLESS. WELDED.
PROCESSED.
www.hoberg-driesch.com
OUR EXPERTISE.
Quality since 1948. Top quality steel tubes
for each of your applications.
English

Heavy wall tubes

Hydraulic and pneumatic pressure tubes

Boiler tubes

Cylinder tubes

Precision steel tubes

Piston rods & tubes
Cylinder tubes

Tradition for over 75 years

Hoberg & Driesch tube group, which was founded in 1948 as a private steel tube distributor, is one of Europe's leading wholesalers for steel tubes today.

Their focus is on a wide range of seamless and welded, high quality steel tubes from established international manufacturers.

With their highly evolved company structures, Hoberg & Driesch offer expertise and professionalism in distribution, processing and project business. For each of your applications they have the right solution, directly from the Hoberg & Driesch tube group.

Our group of companies
For trustworthy business relationships.

Hoberg & Driesch Distribution
Tubes. Customized. Distribution.

Germany
- Hoberg & Driesch Röhrenhandel GmbH
- Hoberg & Driesch Schierle GmbH
- Hoberg & Driesch Stahlrohr GmbH
- Rohr- und Stahlhandel Jung & Co. GmbH
- Rohrhandel Weidner GmbH

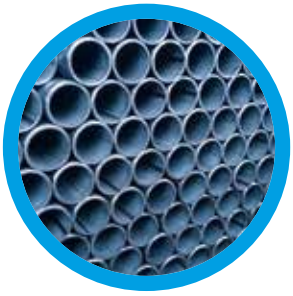
International
- Hoberg & Driesch Finland Oy
- Hoberg & Driesch Poland, Sp. z o.o.
- Hoberg & Driesch S.L. (Spain)
- Hoberg & Driesch South East Europe d.o.o.
- Hoberg & Driesch Sweden AB
- Hoberg & Driesch Türkiye Şube
- All Steel Products B.V.
- MUT Tubes, s.r.o.
- MUT Tubes SK, s.r.o.
- Pouchard Tubes et Barres SAS

Hoberg & Driesch Processing
Tubes. Processing. Solutions.

- Hoberg & Driesch Processing GmbH
- Hoberg & Driesch South East Europe D.O.O.
- MUT Automotive s.r.o.

Mechanical Tubes (incl. Hollow Bars)

Structural hollow sections



Welded tubes Welded boiler tubes

Your Partner for CO_2e-Reduced Steel Tubes!

Heavy wall tubes /
Standard wall tubes
seamless, hot-finished

Standard: EN 10210 · EN 10297-1 · EN 10216-3
Grades: E355+N · P355N TC1 · S355J2H · 3-times certified
Outer diameter: 10.2 to 660 mm
Wall thickness: 1.6 to 100 mm
Certification: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Mechanical Tubes
seamless, hot finished

Hollow Bars
Standard: EN 10294-1
Grades: E355 · E470 · E590K2
Outer diameter: 30 to 350 mm
Wall thickness: 5 to 55 mm
Certificates: MTC 3.1 acc. to EN 10204

Mechanical Tubes
Standard: EN 10297
Grades: E470+AR (Delivery condition AR) · 20MnV6 (Delivery condition N) · E590K2+QT (Delivery condition QT)
Outer diameter: 57 to 660 mm
Wall thickness: 10 to 90 mm
Certificates: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Fine-grain steel tubes
seamless, hot-finished

Standard: EN 10297
Grades: S690QL1 · S770QL · S890QL1
Outer diameter: 57 to 660 mm
Wall thickness: 10 to 90 mm
Certification: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Boiler tubes
seamless

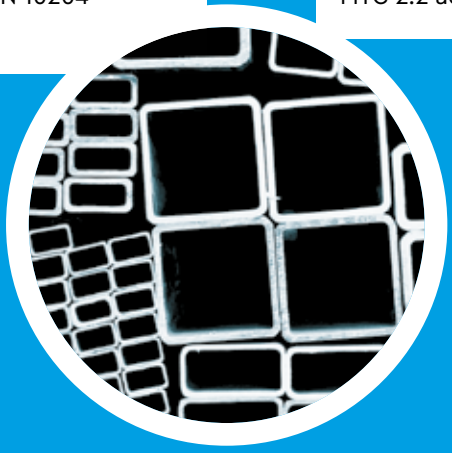
Standard: EN 10216-2
Grades: P235GH TC1 · P235GH TC2 · P265 GHTC1
Standard wall tubes: P235GH TC1 · E235+N · P235TR2 · S235JRH · 4-times certified
Outer diameter: 13.5 to 660 mm
Wall thickness: 1.8 to 30 mm
Certification: unalloyed with MTC 3.1 acc. to EN 10204 · alloyed with MTC 3.2 acc. to EN 10204
Additionally: IBR-Formular Form III VdTÜV-Material data sheet 511/2 for the material P91

Precision steel tubes

seamless, cold-drawn
Standard: EN 10305-1
Grades: E235 · E355 · delivery condition +C and +N
Outer diameter: 3 to 280 mm
Wall thickness: 0.5 to 25 mm
Certification: MTC 3.1 acc. to EN 10204

welded, cold-drawn
Standard: EN 10305-2
Grades: E235 · E355 · delivery condition +C and +N
Outer diameter: 8 to 205mm
Wall thickness: 1 to 8 mm
Certification: MTC 3.1 acc. to EN 10204

welded, size-rolled
Standard: EN 10305-3
Grades: E235 · E355 · delivery condition +CR1, +CR2 and +N
Outer diameter: 6 to 193.7 mm
Wall thickness: 0,6 to 6 mm
Certification: MTC 3.1 acc. to EN 10204 · MTC 2.2 acc. to EN 10204



Structural hollow sections

hot-finished
square or rectangular
Standard: EN 10210
Grades: S355J2H · S355NH
Side lenghts: to 400 × 400 mm or 500 × 300 mm
Wall thickness: to 25 mm
Certification: MTC 3.1 acc. to EN 10204

cold-formed
square or rectangular
Standard: EN 10219
Grades: S235JRH · S355J2H
Side lenghts: to 500 × 500 or 500 × 300
Wall thickness: to 16 mm
Certification: MTC 3.1 acc. to EN 10204

Welded tubes /
Welded boiler tubes

HFI longitudinally welded tubes
Standard: EN 10217-1/2/3 · EN 10219-1/2 · EN 10210-1/2 · ISO 3183
Grades: P235TR1+TR2 · P235GH TC1 · S235JRH · S275J0H · S275J2H · Grade B+BM · S355J2H · P355N · Grade X52+X52M
Outer diameter: 21.3 to 610 mm
Wall thickness: 2.0 to 25 mm
Certification: MTC 3.1 acc. to EN 10204

SAW spirally welded tubes
Standard: EN 10217-1/5 · EN 10219-1/2 · ISO 3183 · API 5 L
Grades: P235TR2 · P235GH TC1 · S235JRH · Grade B · S355J2H
Outer diameter: 508 to 1,422 mm
Wall thickness: 5 to 20 mm
Certification: MTC 3.1 acc. to EN 10204

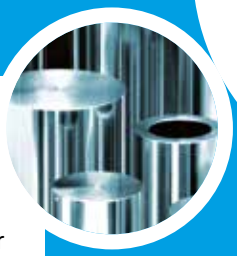
SAW longitudinally welded tubes
Standard: EN 10217-5 · EN 10219-1/2 · ISO 3183 · API 5 L
Grades: P235GH TC1 · S235JRH · Grade B · S355J2H · Grade X52 · S355J2H+N
Outer diameter: 660 to 1,420 mm
Wall thickness: 7.1 to 25 mm
Certification: MTC 3.1 acc. to EN 10204

175,000

square meters total warehouse area.

90,000

tons of storage material.



Piston rods
hard chrome-plated, grinded and polished

acc. to international standards
Grades: C45, 20MnV6, 42CrMo4+QT and other grades
Tolerance: to Ø 17 mm f8, from Ø 18 mm f7
chrome thickness ≤ Ø 17 mm min. 10 µm,
> Ø 18 mm min. 20 µm
Diameter: 4 to 350 mm, also in imperial sizes
Certification: MTC 3.1 acc. to EN 10204

Also available in induction-hardened, nickel-plated and chrome-plated versions

Seamless cylinder tubes (HP)
cold drawn, roller burnished interior surface

Standard: EN 10305-1
Grade: E355+SR
Tolerance: Standard H8 (to H11)
Inner diameter: 20 to 290 mm
Wall thickness: 23.3 to 55.5 mm
Certification: MTC 3.1 acc. to EN 10204

Seamless cylinder tubes (HP)
hot rolled, honed interior surface

Standard: EN 10297-1/EN 10210
Grade: S355J2H/E355+N
Tolerance: Standard H8 (to H11)
Inner diameter: 55 to 630 mm
Wall thickness: 23.3 to 55.5 mm
Certification: MTC 3.1 acc. to EN 10204

Welded cylinder tubes (HPG)
welded, skived and roller burnished inside

Standard: EN 10305-2
Grade: E355+SR/+C
Tolerance: Standard H8 (to H11)
Inner diameter: 32 to 180 mm
Wall thickness: 4 to 12.5 mm
Certification: MTC 3.1 acc. to EN 10204

15,000

different articles.
Immediately available.

Welded cylinder tubes (HPS)
cold drawn

Standard: EN 10305-2
Grade: E355+C
Tolerance: Standard H9 (to H10)
Inner diameter: 20 to 120 mm
Wall thickness: 2.5 to 10 mm
Certification: MTC 3.1 acc. to EN 10204

Stainless steel cylinder tubes (HPI)
seamless or welded-drawn
Interior surface roller burnished or honed

Grades: 1.4301, 1.4401, 1.4571
Tolerance: Standard H9 (to H11)
Inner diameter: 8 to 200 mm
Wall thickness: 0.65 to 12.5 mm
Certification: MTC 3.1 acc. to EN 10204

Skiving and roller burnishing facilities
for seamless and welded cylinder tubes

Tolerance: Standard H8 (to H9)
Inner diameter: 30 to 250 mm

Hydraulic- and pneumatic pressure tubes (HPL-Tubes)

seamless, cold-drawn
Standard: EN 10305-4
Grades: E235+N · E355+N for pulsating pressure loads in hyddraulic and pneumatic systems

phosphated
Outer diameter: 4 to 80 mm
Wall thickness: 0.5 to 10 mm
Certification: MTC 3.1 acc. to EN 10204

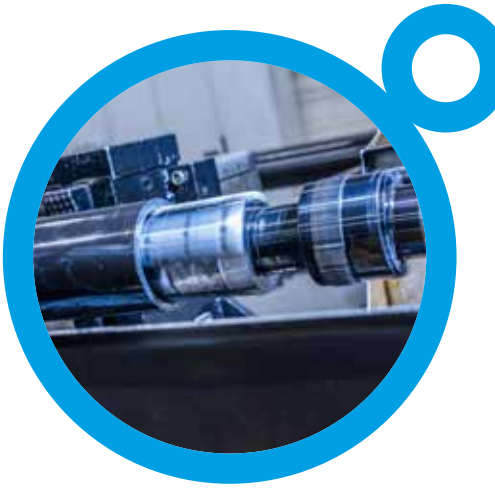
outside galavanized/passivated (chrom-VI-free)
Outer diameter: 4 to 42 mm
Wall thickness: 1 to 6 mm
Certification: MTC 3.1 acc. to EN 10204

Alternatives with even higher corrosion protection against white and red rust (> 600 hours) are available on request

Our strengths – your benefit

Central warehouse
- central warehouses in Düsseldorf, Duisburg and Neuss
- fully-automated high-bay racking warehouse at the central storage locations
- even large quantities can be delivered at short notice

Wide range of products
- with 15,000 articles, wide assortment and depth
- steel tubes in many different grades, diameters and quantities in stock
- other grades available on request



Skiving and roller burnishing facilities

Quality
- highest quality standards
- continuity in service and product quality
- certified according to DIN EN ISO 9001

Excellent add-on benefits
- 3D profile cutting
- Central HPL sawing centre
- Hydraulic cylinder component manufacturing
- Internal and external coatings
- Shot-blasting/priming
- Approvals
- Packaging and marking
- PCF-certificates

Personal support
- one assigned contact person
- customer-oriented and professionally competent consulting
- many years of know-how

Individual product storage
- just-in-time and on demand
- customer-specific warehousing
- customized logistics solutions

Hoberg & Driesch tube distribution Germany

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HOBERG & DRIESCH

SEAMLESS. WELDED. PROCESSED. OUR EXPERTISE.

2026-09 · 1.000 / Design: mehrwert.de